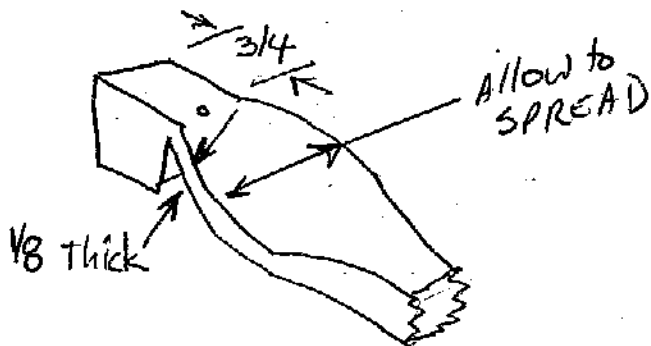


DOOR PULL

MATERIAL: $\frac{1}{2}$ SQUARE HOT ROLL MILD STEEL

LAY OUT - MARK $\frac{3}{4}$, $5\frac{1}{2}$, and 6 inches FROM END

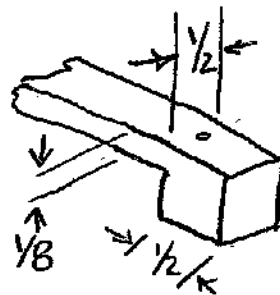
OFFSET - HEAT AND OFFSET AT $\frac{3}{4}$ MARK USING THE SHARP EDGE ON THE FAR SIDE OFF THE ANVIL, REDUCE THICKNESS TO $\frac{1}{8}$ AND ALLOW MATERIAL TO SPREAD



DRAW - HEAT AND DRAW OUT HANDLE TO ACHIEVE $\frac{1}{8}$ THICKNESS AND TAPERED SHAPE. STOP ABOUT 1 inch short of $5\frac{1}{2}$ " MARK.

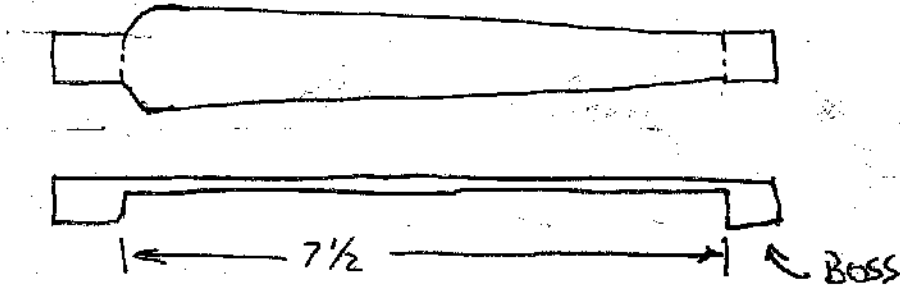
CUT - HEAT AND HOT CUT AT 6 inch MARK. UPSET END TO SQUARE UP CUT END

OFFSET - HEAT AND OFFSET AT $5\frac{1}{2}$ inch MARK, REDUCE THICKNESS TO $\frac{1}{8}$, DO NOT ALLOW MATERIAL TO SPREAD



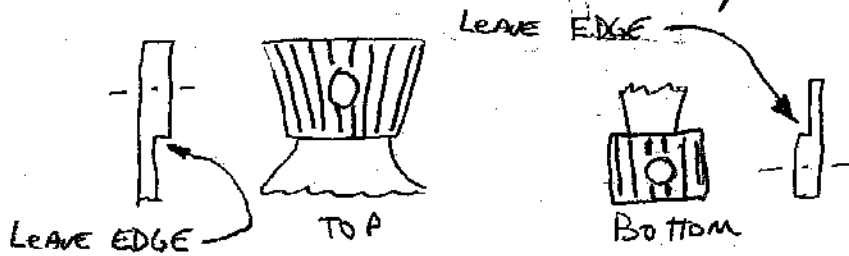
DOOR PULL PAGE 2

DRAW - HEAT AND DRAW TO ACHIEVE $\frac{1}{8}$ " THICKNESS
 $7\frac{1}{2}$ " LENGTH AND UNIFORM SHAPE. HAMMER CHAMFER
EDGES OF HANDLE

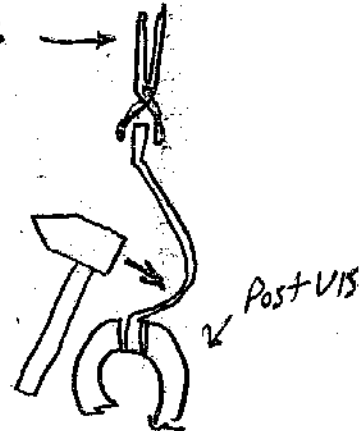


PERN - HEAT AND USE CROSSPEIN HAMMER TO SPREAD BOSS LATERALLY,
TRY TO LEAVE INTERESTING MARKS. MAKE TOP BOSS
MORE FLARED AND BOTTOM MORE NARROW, DO NOT
HAMMER BOSS FLAT, LEAVE A NICE EDGE.

PUNCH - HEAT AND PUNCH THROUGH $\frac{1}{4}$ " CENTERED ON BOSS



Hold Tongs →



SHAPE - HEAT AND BEND TO SHAPE USING
POST VISE AND ROUND FACE HAMMER
TAKE CARE TO NOT MAR BOSSES.

Shape in Post Vise

FINISH - APPLY WAX FINISH FOR INTERIOR USE



MOUNT - MOUNT WITH HAND MADE
NAIL OR BLACK SHEET ROCK
SCREW

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