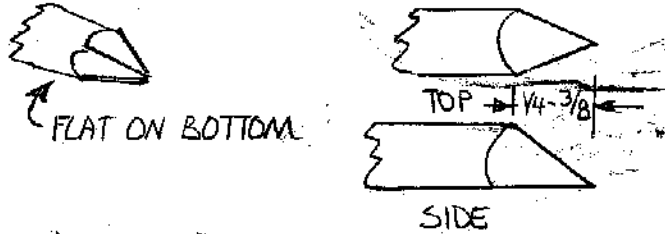


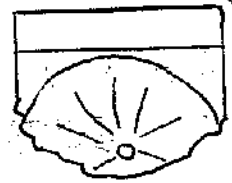
# LEAF KEY RING

MATERIAL: 3/8 ROUND HOT ROLLED STEEL

POINT - HEAT TO HIGH FORGING TEMPERATURE OF YELLOW/WHITE  
FORGE TO A SHORT SHARP POINT BY HAMMERING ON  
3 SIDES



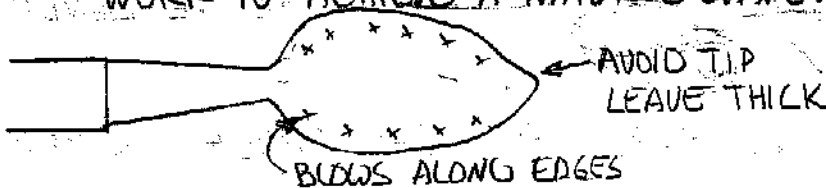
FULLER - HEAT AND FULLER TO FORM A STEM FOR THE LEAF  
USE SPRING FULLER OR USE THE ROUNDED EDGE OF  
THE ANVIL AND HAMMER PEIN TO THIN MATERIAL



DRAW - HEAT AND DRAW STEM AWAY FROM LEAF  
USING THE FAR EDGE OF THE ANVIL



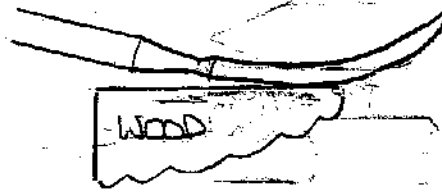
SPREAD - HEAT AND FORGE TO FORM LEAF. HAMMER AT SLIGHT  
ANGLE TO LEAVE LEAF THICKER IN THE MIDDLE.  
WORK TO ACHIEVE A NATURAL SHAPE. DO NOT HIT TIP.



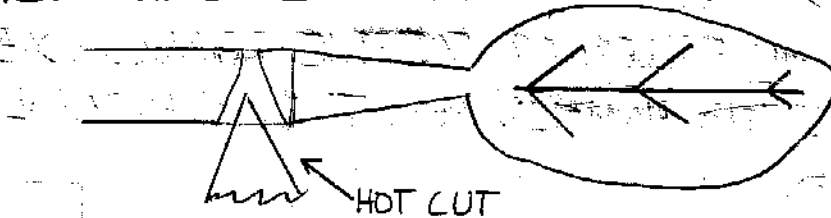
VEIN - HEAT AND USE A SLIGHTLY ROUNDED CHISEL TO FORM  
VEINS ON ONE SIDE OF LEAF



FORM - HEAT AND FORM A NATURAL CURLED SHAPE BY USING BALL PEIN TO HAMMER ON THE BACKSIDE OF THE LEAF WHEN HAMMERING AGAINST A WOOD STUMP

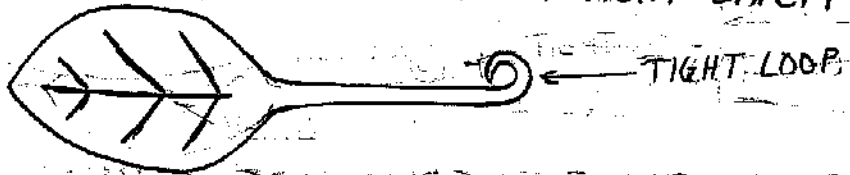


CUT - HEAT AND CUT AT POINT JUST WHERE THE STEM ENDS



DRAW - HEAT AND DRAW STEM TO 4 SIDED 1/8" SQUARE, FORM A 3/8 INCH POINT, FORM STEM TO ROUND SHAPE

SCROLL - HEAT AND SCROLL TO FORM A TIGHT SAFETY LOOP



SCROLL - HEAT AND SCROLL TO FORM LOOP FOR KEY RING



FINISH - WIRE BRUSH AND APPLY HOT WAX FINISH OR BETTER.

