

LETTER OPENER

MATERIAL: $\frac{3}{8}$ SQUARE x 2 FOOT HOT ROLLED STEEL BAR

LAYOUT - 1 AND 4 INCHES FROM END

TWIST - HEAT AND TWIST A 3 INCH LENGTH BETWEEN 1 AND 4 INCHES FROM END TO FORM HANDLE. USE $1\frac{1}{2}$ TO 2 COMPLETE REVOLUTIONS.

DRAW - HEAT AND DRAW OUT TO POINT THE LENGTH BETWEEN THE TWIST AND THE END

SCROLL - HEAT AND SCROLL END TO A PLEASING SHAPE. ALIGN SCROLL ON THE DIAMOND.

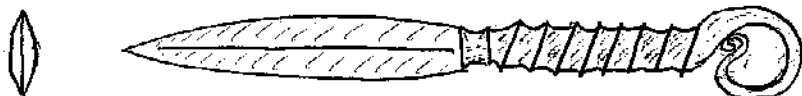


CUT - HEAT AND CUT OFF AT $6\frac{1}{2}$ INCH LENGTH

DRAW - HEAT AND EVENLY TAPER TO SHARP SQUARE POINT

FLATTEN - HEAT AND HAMMER ON THE DIAMOND USING THE FLAT OF THE ANVIL TO FORM BLADE. FORM A NARROW BLADE WITH A SHARP TIP. HAMMER EDGES TO SHARPEN

FULLER - HEAT AND FULLER APPROX. $\frac{1}{2}$ DIAMETER BETWEEN BLADE AND HANDLE. FILE BLADE EDGE TO SHARPEN AND FINISH



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