

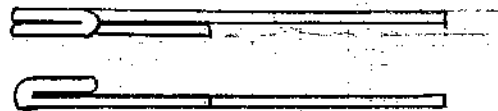
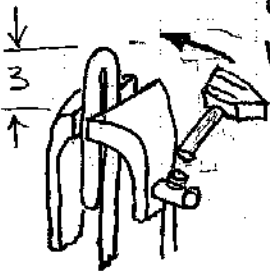
MATERIAL: 1/2 inch Round x 30" Hot Rolled STEEL BAR

LAYOUT - MARK 10 inch From ONE END

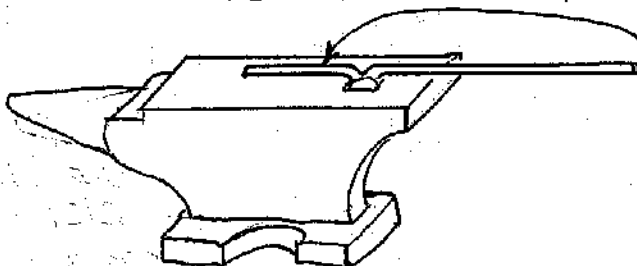
BEND - HEAT AND BEND 180 degrees AT 10 inch MARK. VERIFY FIT TO HARDY HOLE ORIENTED ALONG THE LENGTH OF THE ANVIL. TAKE CARE TO NOT OVER HAMMER.



BEND - HEAT AND CLAMP IN POST VISE WITH 3 inches OF BEND EXPOSED. STRIKE AND BEND 90 degrees OR MORE. MOVE TO ANVIL AND COMPLETE 180 DEGREE BEND PERPENDICULAR TO THE FIRST BEND. VERIFY FIT TO HARDY HOLE.



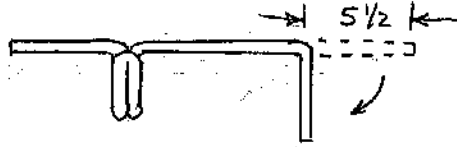
BEND - HEAT AND LOCATE MATERIAL IN HARDY HOLE WITH TOP OF BEND FLUSH WITH FACE OF ANVIL. BEND BOTH PIECES 90 DEGREES TO LAY FLAT ON THE ANVIL AND IN A STRAIGHT LINE WITH THE SHORTER END FACING THE HORN AND THE LONGER END HANGING OFF THE TAIL.



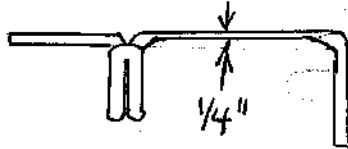
TAKE CARE TO AVOID FLATTENING THE ROUND SHAPE

LAY OUT - MARK $5\frac{1}{2}$ INCHES FOR END OF LONGER LEG

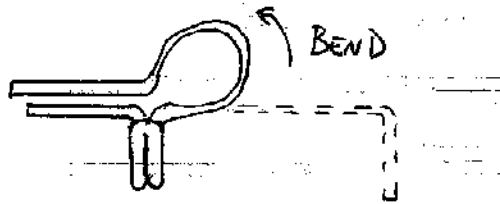
BEND - HEAT AND BEND DOWN 90° AT $5\frac{1}{2}$ INCH MARK TO BE PARALLEL TO THE HARDY BOSS



FLATTEN - HEAT AND FLATTEN TO $\frac{1}{4}$ INCH THICKNESS TO REDUCE STIFFNESS BETWEEN HARDY BOSS AND FINAL BEND



BEND - HEAT AND BEND THE THIN SECTION IN A LOOP TO ACHIEVE A ROUGHLY 3 INCH DIAMETER CIRCLE. LEAVE UPPER LEG PROJECTING $\frac{1}{2}$ AN INCH LONGER THAN THE LOWER LEG.



STRAIGHTEN - HEAT AND ALIGN THE LEGS TO BE APPROXIMATELY $\frac{1}{2}$ INCH APART AND PARALLEL TO EACH OTHER. WORK BOSS TO FIT SECURELY INTO THE HARDY HOLE